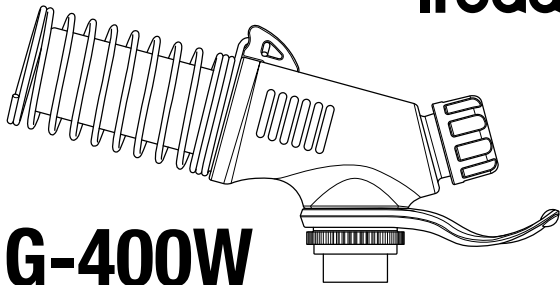


**iroda**



**HG-400W**

**HEAT GUN**

# Instruction Manual

READ INSTRUCTIONS AND WARNINGS BEFORE USE

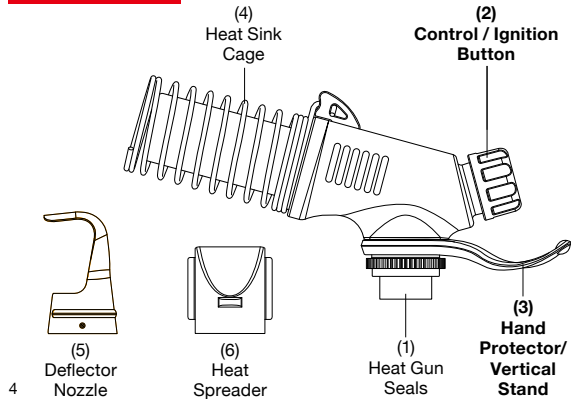
## IMPORTANT SAFETY INSTRUCTIONS

### Warnings:

- Read instructions before use.
- DO NOT refill, ignite or use near open flame, heater, furnace or combustible materials.
- KEEP AWAY FROM CHILDREN.
- Use only with hand held propane cylinders specifically designated for use with torches and other heat tools.
- Do not touch the nozzle cover during use, or before sufficient time has passed for cooling.
- Always be sure the unit is cool, before storing.

- Disconnect cylinder when not in use.
- Keep in a dry place, out of the reach of children.
- Never attempt to modify the HG-400W construction and never use unapproved accessories or fuels.
- Be extra careful when using outdoors on windy days. Wind may carry the heat back towards you or others.
- Never leave the HG-400W unattended when lit.
- If your HG-400W malfunctions do not try to repair. Contact your dealer or online support for help.

## DESCRIPTION



## HOW TO USE HEAT GUN HG-400W

### CONNECTING TO CYLINDER

1. Ensure that the **Control/Ignition Button (2)** is turned off (turned fully clockwise).
2. Keep the propane cylinder upright when fitting it to the heat gun valve.
3. Place the heat gun valve on top of the disposable propane cylinder valve. (Fig. 1)
4. Gently screw the propane cylinder into the valve. Be careful not to cross-thread the heat gun to the cylinder.

**CAUTION: Screw on hand tight only. Do not over tighten or you will damage the heat gun seals (1) and propane cylinder seals.**

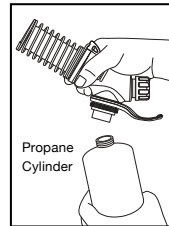
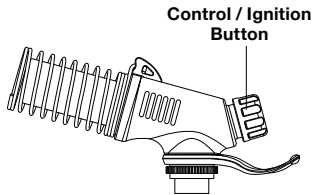


Fig.1

## IGNITION

- Always point the burner away from your body and any flammable or combustible objects.
1. Turn the **Control/Ignition Button** counterclockwise approx. 1/4 turn to open the valve.
  2. Press and release the **Ignition Button** to ignite the heat gun flame. You should hear a loud "WOOSH" sound which indicates that the heat gun is ignited and hot.



- Depending on conditions it may take up to 3 pushes of the **Control/Ignition Button** to ignite.
- Full power should be achieved with **Control/Ignition Button** opened approx. 1/2 turn, but this may vary depending on the ambient temperature and contents of the propane cylinder.
- The heat gun has a built-in **Hand Protector/Vertical Stand (3)** that allows for use in the nozzle-up position. (Fig. 2)

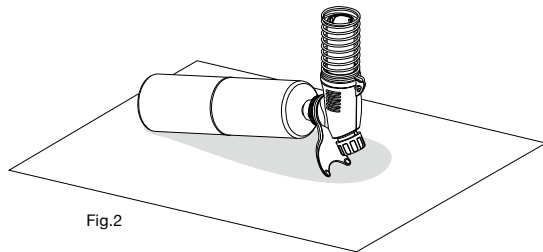
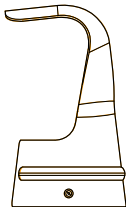


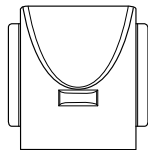
Fig.2

## ATTACHMENTS

- **Deflector Nozzle** is used for Heat Shrink Tubing and other similar products.
- **Heat Spreader** can be used for applying heat activated films, shrink wraps, removing paint, caulking, and other materials.



Deflector  
Nozzle



Heat  
Spreader

## TROUBLE SHOOTING

- To reduce the risk of personal injury, property damage, or damage to your HG-400W, do not attempt to repair the unit body.

## SPECIAL WARNING

- This product, when used for soldering and similar applications, produces chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.
- Department of Transportation Hazardous Materials Regulations forbid the carriage of butane or other flammable gas products on passenger aircraft. Do not pack this item or any other flammable gas item, in any checked or carry-on baggage.

## SPECIFICATIONS

Dimensions	Length	225 mm (8.6 inches)
	Width	53 mm (2.1 inches)
	Height	122 mm (4.8 inches)
Weight	485 g	
Fuel	Butane	
Operating Time	Approx. 160 minutes per cylinder	
Nozzle Air Temp.	≈ 932 °F (500 °C) (One inch from heat outlet)	
Patent	Design of the head of Heat Gun	

HG-400W may be used with US 1" Thread Propane Cylinder (CGA600 Valve)



### WARNING:

- Use outdoors only or use in well ventilated areas.
- Read the instructions before using the appliance.

### CAUTION:

- Accessible parts may be very hot. Keep young children away from the appliance.

The logo for 'iroda' features the word in a bold, lowercase, sans-serif font. The letter 'i' is black with a red dot above it. The letters 'r', 'o', 'd', and 'a' are solid black.

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